

Date: Wednesday, 06/09/2006 11:05:37 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 28427
 Estimate Number : 12525
 P.O. Number : *N/A*
 This Issue : 06/09/2006 S.O. No. : *N/A*
 Prsht Rev. : NC
 First Issue : *N/A* Type : SMALL /MED FAB
 Previous Run : *N/A*
 Written By : *EC*
 Checked & Approved By :
 Comment : Est Rev:A New Issue 06-09-08 EC

Drawing Name : BRACKET ASS'Y

PRELIMINARY ISSUE

Part Number : D3531041
 Drawing Number : UNDER REVIEW *EC 06-09-05*
 Project Number : N/A
 Drawing Revision : N/A
 Material : *N/A*
 Due Date : 13/09/2006 Qty: 2 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D35314 BRACKET



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

BRACKET

B 28427 28424-1

CB 07-03-08

2.0 D35313 BRACKET FRONT PLATE



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

BRACKET FRONT PLATE

B 28427 28425-1

CB 07-03-08

3.0 MS20470AD44 Rivet, Universal Head



Comment: Qty.: 12.0000 Each(s)/Unit Total: 24.0000 Each(s)

Rivet, Universal Head

M 17944

SB 06/09/15 (2)

4.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg D3531

SB 06/09/15 (2)

5.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

EC 06-09-19 (2)

6.0 POWDER COATING POWDER COATING



Comment: POWDER COATING

Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

A.M 06-09-21

(2)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: ☒ Date: 07/07/04
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 06/09/2006 11:05:38 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BRACKET ASS'Y

Job Number: 28427

Part Number: D3531041

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

FC 06 09 21

②

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Check
Location: _____

for eng use only

not required
for testing

CB

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: Inspection Level 21

FD 07/02/04

Job Completion



Eng Approval

CB 07.03.08

PART WENT TO HAI - PART NOT APPROVED AND NOT AIRWORTHY

CB 07.07.13

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

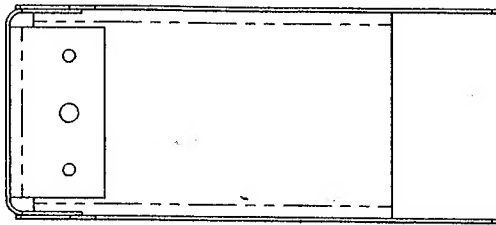
NOTE: Date & initial all entries

PRELIMINARY ISSUE

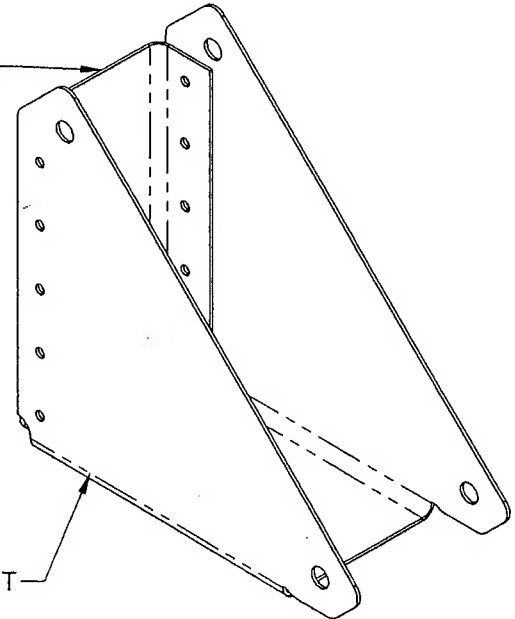
DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3531	REV. A SHEET 1 OF 3
DATE 06.06.21		TITLE BRACKET ASSEMBLY	SCALE 1:2
A	06.06.21	NEW ISSUE	

UNDER REVIEW

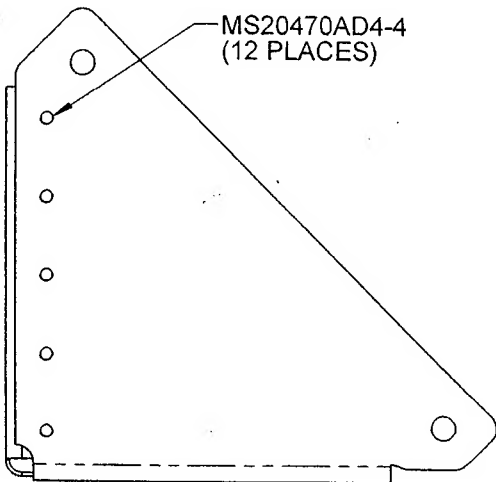
06.08.21 CB
prototype



D3531-3
BRACKET
FRONT PLATE

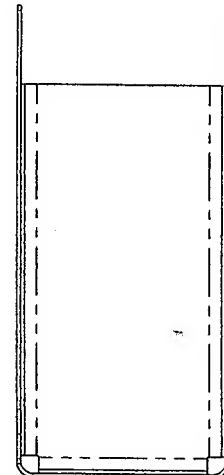


D3531-1
BRACKET



MS20470AD4-4
(12 PLACES)

EST
Done



D3531-041 BRACKET ASSEMBLY

PARTS LIST

NOTE:

FINISH: POWDER COAT
ASSEMBLY BLACK SANDTEX
(4.3.5.7) PER DART QSI 005 4.3
ALL PARTS

QTY.	P/N	DESCRIPTION
X	D3531-041	BRACKET ASSEMBLY
1	D3531-1	BRACKET
1	D3531-3	BRACKET FRONT PLATE
12	MS20470AD4-4	RIVETS

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MS 20470AD4-4 m17944

CUST PO NO 2008245 SO NO 280737
FROM: 800 CLEARWATER LOOP
BILD INDUSTRIES, INC. POST FALLS, ID 83854

CUST PO NO 2008245 SO NO 280737
FROM: 800 CLEARWATER LOOP
BILD INDUSTRIES, INC. POST FALLS, ID 83854

CUST PO NO 2008245 SO NO 280737
FROM: 800 CLEARWATER LOOP
BILD INDUSTRIES, INC. POST FALLS, ID 83854

AEROSPACE LTD.
 ABERDEEN STREET

DART AEROSPACE LTD.
 1270 ABERDEEN STREET

DART AEROSPACE LTD.
 1270 ABERDEEN STREET

ESBURY ONTARIO
 JA K6A 1K7

HAWKESBURY ONTARIO
 CANADA K6A 1K7

HAWKESBURY ONTARIO
 CANADA K6A 1K7

CUSTOMER BILL TO ADDRESS

COMPLETE CUSTOMER PO NO.

BILL TO NO.

SHIP TO NO.

PAGE

AEROSPACE LTD.
 ABERDEEN STREET

2008245

DAA101

BUYER NAME & PHONE NO.

FAX

SBURY, ON, K6A 1K7

TY ORDERED	TOTAL QTY SHIPPED THIS ORDER	LOT	CUST. PO NO.	CUST. NO.	DESCRIPTION
✓ 500	500	LOT 58730/22869	2008245	DAA101	BOLT
✓ 200	200	LOT 57506/21078	2008245	DAA101	BOLT
✓ 50	50	LOT 58725/22852	2008245	DAA101	BOLT
✓ 100	100	LOT 61229/10066	2008245	DAA101	BOLT
✓ 2	2	LOT 60335/4540-A	2008245	DAA101	RIVET
✓ 500	500	LOT 61587/2053-7-13-24	2008245	DAA101	WASHER
15/06/27 DV		LOT			
		LOT			

CERTIFICATION OF CONFORMANCE

Y THAT THE MERCHANDISE INCLUDED ON THIS PACKING LIST IS IN CONFORMANCE WITH AN-MS-NAS
 EIFICATIONS AND OR DRAWINGS.

CAGE CODE 31222

JUN 28 2005

QUALITY CONTROL MANAGER

DATE SHIPPED

SHIPPED VIA

SIGNATURE - MERCHANDISE RECEIVED

T NO CTNS

P = PARTIAL
 C = COMPLETE
 CG = CONSIDER COMPLETE
 CX = CANCEL

6/22/05

FX ECON

X

INSPECT IMMEDIATELY

Thank
 you
 for
 your
 order